

# FORCE SENSORS

We are a pioneer in the design and manufacture of precision force sensors for applications that require high performance or unique packaging, including electromechanical flight control, test and measurement and ultra-low cost OEM load cells for medium to high volumes. Based on our proprietary piezoresistive silicon strain gage (Microfused) technology, our sensors combine durability and long-term stability in extremely low cost packages. Our flight-qualified sensors monitor secondary load path engagement and supply real-time information from primary flight control forces to the flight data recorder (Black Box). Other applications include force feedback for the autopilot automatic disconnect function and flap jam detection systems. Our OEM and Test and Measurement (T&M) load cells offer custom packaging and electronics with analog or digital outputs, suited for both low and high force environments.





## **LOAD CELLS**

Low Cost OEM



Package Low profile "coin cell" design

**Operating Mode** Compression

**Unique Features** • Ultra low cost, low strain design

• Essentially unlimited cycle life

Ranges (Lbf) 10, 25, 50, 100

2.5X Max. Over-range Output / Span 100 mV ±1.0% FSO

**Combined Linearity** & Hysteresis

Operating Temp. -40°C to 85°C

Dimensions (mm) Ø25.00 x 29.50 x 8.00

Typical Applications

Consumer OEM, exercise machines, physical therapy, vending machines, appliances, pumps, medical devices



#### **MEAS FS19**

Stainless steel housing with flexible PCB

Compression

· Low cost

• Small size and light weight

1, 2, 4, 6

2X

100 mV

±1% FSO

0°C to 40°C

Ø9.5 x 3.45

Infusion pump, load sensing, contact sensing, weighing, household appliances



Miniature; drop in replacement for industry standard

Compression

• Load cell design operates at very low strains

• Not subject to lead die fatigue

1.5, 3

10 lbf

1.0 to 4.0 V

±1.0% FSO

0°C to 70°C

30.708 x 17.272 x 8.255

Infusion pumps, contact sensing, medical devices, consumer appliances



#### **MEAS FC22**

Package Plastic housing, button, flange mounting

**Operating Mode** Compression

**Unique Features** • Low cost button shape • Essentially unlimited cycle life

25, 50, 100 Ranges (Lbf)

Max. Over-range

Output / Span 100 mV, 0.5 to 4.5 VDC

±1.0% FSO

Combined Linearity & Hysteresis Operating Temp.

Dimensions (mm) Ø26.00 x 42.00 x 19.50

Infusion pumps, robotics end-effectors, exercise Typical machines, contact sensing, appliances Applications

-40°C to 85°C



#### **MEAS FC23**

Stainless steel housing button shape for higher weight loads

Compression

• Industry standard low profile all stainless steel design

• Resistant to off-axis loads 250, 500, 1,000, 2,000

1.5X and 2.5X

100 mV

±1.0% FSO

-40°C to 85°C

Ø31.75 x 10.20

Batch weighing, robotics, assembly line force, printing presses, pumps, winch and hoist



## **LOAD CELLS**

Standard



**Operating Mode** 

Package

**Unique Features** 

• Tension and compression or compression only

• NIST traceable calibration provided

Ranges N (Lbf)

1K to 50K (200 to 10K)

Max. Over-range

Output / Span

Non-linearity

Hysteresis

Optional Operating Temp.

Dimensions (mm)

Typical

Applications

**MEAS ELHM, ELHS** 

High capacity dual stud or button style

Tension and compression

• High stability metal foil strain gage (ELHM)

High output semiconductor strain gage (ELHS)

1.5X FS

10 mV (ELHM) 200 mV FSO (ELHS)

0.3% to 0.5% FSO

Combined with linearity

-50°C to 120°C (ELHM), -20°C to 80°C (ELHS)

Application dependent

Robust general purpose, low deflection design, machine tool, linkage forces

#### **MEAS FN1010**

Load pin design

Tension and compression

• Keyed anti-rotation slot

• Bidirectional available

 Optional watertight construction

10K to 2K (2K to 400K)

1.5X FS

±20 mV (4 V; ±5 V; 4 - 20 mA optional)

±1% FS

Combined with linearity

-20°C to 80°C

Application dependent

Crane monitoring, offshore, load-limited devices



#### **MEAS FN3002**

Very high capacity dual stud

Tension and compression

• Threaded male fitting

• Integrated amplifier

· Optional rod end

10K to 2K (2K to 400K)

1.5X FS

±20 mV (4 V; ±5 V optional)

±0.25% FS

Combined with linearity

-40°C to 150°C

Application dependent

Assembly forces, tool force, offshore



## **MEAS FN2420**

Very high capacity load button

Compression

• High stiffness

• Optional load button

• Optional high level output module

20K to 5K (4K to 1K)

1.5X FS

20 mV (4 V: 5 V)

±0.25% FS

Combined with linearity

-40°C to 150°C

Application dependent

Calibration presses, robotics and effectors, laboratory and research

#### Test and Measurement Miniature





Package

Operating Mode

**Unique Features** 

Button, dual stud

- Small, low profile design
- NIST traceable calibration provided

Ranges N (Lbf)

Max. Over-range

Output / Span

Non-linearity

Hysteresis Optional

Operating Temp. Dimensions (mm)

Typical

**Applications** 

**MEAS ELAF** 

Tension and compression

- · Low off-axis response

50 to 10K (10 to 2K)

2.5X FS

100 mV (0.5 - 4.5 V optional)

±0.25% FS ±0.25% FS

-40°C to 120°C

Ø12.70 x 9.53 or 8.80 Ø15.88 x 12.70 or 11.70 Ø31.75 x 10.20

Theatrical rigging loads assembly forces, weighing, thrust measurements

product validation testing



# **MEAS XFC200R**

Small diameter load button

Compression

- High stiffness
- High overload capacity
- Static and dynamic

2 to 10K (0.4 to 2K)

2X to 4X FS 100 mV

 $\leq \pm 0.5\%$  FS ≤ ±0.5% FS

-40°C to 150°C Ø10 to Ø16

Material test, measuring tools, robotics and effectors



# **MEAS XFL212R**

Low profile load button

- Compression
- Extremely flat
- Integrated load button • Small diameter

5 to 500 (1 to 100)

2X FS

100 mV < ±0.5% FS

≤ ±0.5% FS -40°C to 150°C

Ø12.5 x 3.5

Dental and biomechanical, surface mount assembly system, production validation test



# **MEAS XFTC300 Series**

Low/high capacity dual stud

- Tension and compression
- · High stiffness • High overload capacity
- Threaded male / female fitting

2 to 2K (0.4 to 400)

2X to 4X FS

100 mV (4 V; ±5 V optional)

 $\leq \pm 0.5\%$  FS ≤ ±0.5% FS -40°C to 150°C

Application dependent

Material test, tool forces, robotics end effectors



## LOAD CELLS

S-Beam Standard



Package

**Operating Mode** 

**Unique Features** 

Ranges N (Lbf)

Max. Over-range

Output / Span

Non-linearity

Optional Operating Temp.

Dimensions (mm)

Typical **Applications** 

S-beam

Tension and compression

• Optional rod ends

• Optional high level output

• Optional high compensation

temperature

50 to 100K (10 to 20K)

15X FS

±20 mV (4 V; ±5 V optional)

±0.1% FS

-40°C to 150°C

Application dependent

Laboratory and research, process control, customized options

#### **MEAS FN9620**

S-beam

Tension and compression

· High accuracy

• IP68

• Entry level

500 to 10K (100 to 2K)

15X FS

±10 mV to ±20 mV

±0.05% FS

-40 to 90°C

56 x 20 x 60

Test bed, dynamic fatigue testing, robotics and effectors



#### **MEAS FN3148**

S-beam with stops

Tension and compression

Very high accuracy

• High resolution

Mechanical stops

10 to 2K (2 to 400)

5X to 100X FS

±20 mV (4 V; ±5 V optional)

< ±0.05% FS

-40°C to 120°C

Application dependent

Product validation tests, medical instruments, weighing



**MEAS FN7110** 

Dual S-beam range

Tension and compression

High resolution

• Optional high level output

• Double range

10, 100 to 1K, 10K (2, 20 to 200, 2K)

1.2X FS of the higher range

±20 mV (4 V; ±5 V optional)

±0.1% FS of each range

-20°C to 80°C

60 x 30 x 100

Product validation tests, process control, robotics and effectors

## Low Profile and Pan-cake



#### **MEAS FMT**

Package Washer

Operating Mode

**Unique Features** 

Ranges N (Lbf) Max. Over-range

Output / Span

Non-linearity Hysteresis

Optional Operating Temp.

Dimensions (mm)

Typical Applications

Compression

High stiffness

• 1.5X over-range

· High temperature

20K to 320K (4K to 64K)

1.5X FS

15 to 20 mV

1 to 5% FS

Combined with linearity

-40°C to 150°C

Application dependent

Robotics, process control. bolt clamping for bridges



#### **MEAS FN3050, FN3000**

Pan-cake

Tension and compression

High stability

• All FN3050 have same housing

· Optional high level output

100 to 1000K (20 to 200K) 1.5X FS (10X FS with stops)

15 to 20 mV (4 V; ±5 V optional)

+01% FS ±0.1% FS

-40°C to 150 °C

Application dependent

Static fatique tests, laboratory and research, robotics



# **MEAS FN9630, FN9635**

Very high accuracy pan-cake

Tension and compression

High stability

High accuracy

• Minimal cross effect

 Connection flange supplied (FN9635)

10K to 200K (2K to 40K)

1.5 x FS

20 mV +0.08% FS

±0.08% FS

-40°C to 90°C

Application dependent

Static fatique tests, weighing calibration, robotics



# **MEAS FN7325**

Custom design and ranges available upon request

Multiaxial force and torque

 Measures load and torque in 3 directions

Fatique rated

Minimal cross effects

5K to 250K (1K to 50K)

1.2X FS

+1% FS

±100 to 150 mV (4 V; ±5 V optional)

Combined with linearity -20°C to 80°C

Application dependent

Structure testing, crash testing, industrial test benches



## **AUTOMOTIVE DESIGN AND TEST SENSORS**



Package

**Operating Mode** 

**Unique Features** 

Ranges N (Lbf) Max. Over-range

Output / Span Non-linearity

Hysteresis Optional

Operating Temp. Dimensions (mm)

Typical **Applications**  **MEAS FN4055** 

Seat belt sensor

Tension

· Low operating ranges

• Protected against overload

• Compatible with most seat belts

100 to 300N (20 to 60)

5X FS

20 mV

±0.25% FS

Combined with linearity

-40 to 120 °C

63.5 x 63.5 x 12.7

Auto crash testing, tension at the belt receptacle

#### **MEAS FN4070, FN4080**

Seat belt buckle sensor

Tension

• High operating ranges

• Detachable tongue and cable

• Compatible with most seat belts

250 to 50K (50 to 10K)

1.5X FS

15 to 20 mV

±0.5% FS

Combined with linearity

-20°C to 80°C

Application dependent

Auto crash testing, tension at the belt receptacle



#### **MEAS FN2317**

Hand brake

Compression

• Easily installed

• Ergonomic design

• Fits most vehicles

500 to 1K (100 to 200)

15X FS

±20 mV (4 V optional)

±0.5% FS

Combined with linearity

-20°C to 80°C

100 x 20 x 15

Hand brake, test bed



## **MEAS FN2114, FN2570**

Brake pedal

Compression

· High accuracy

• Extra flat

Compact

• Rugged design

200 to 3K (40 to 600)

15X FS

15 to 20 mV (4 V optional)

< ±1% FS (FN2114)

< ±2.5% FS (FN2570) Combined with linearity

-20°C to 80°C

Application dependent

Brake pedal, clutch pedal, test bed



# **MEAS FN7080**

Package Gear stick design

**Operating Mode** 

Multi-axial

**Unique Features** 

• Measures force in three directions

• Replaces gear knob

· Ease of mounting

# **MEAS FCA7300**

Steering wheel adaptable

Multi-sensing

• Dual torque and angle range

• Steering velocity measurement

· Fits all road vehicles

#### **MEAS EL20-S458**

Special purpose design optimized for automotive crash test environments

Seat belt tension

• Low mass titanium design for use in high shock environments

Mass optimized to minimize acceleration induced errors during SAE J2570 ATD and ISO 6487

Optional high level and linearized outputs

• Smoothed edge design and optional slotted titanium

axles eliminate drag errors and dummy damage

• Ultra robust cable is user replaceable

5K and 15K (1,000 and 3,200)

10 mV (0.5 to 4.5 V optional)

1.0% to 3.0% FSO.

Combined with linearity

-40°C to 120°C

Application dependent

Seat belt forces, safety and restraint system crash test, parachute tether and riser forces

50 to 500 (10 to 100) Ranges N (Lbf)

Max. Over-range 1.2X FS

Output / Span

Non-linearity < +0.3% FS

Hysteresis Optional Operating Temp.

Dimensions (mm)

Typical Applications

±7.5 mV (4 V; ±5 V optional)

Combined with linearity

-20°C to 80°C

Ø25 spherical

Change gear force measurement, roughness of material



10 to 200 Nm (7 lbf-ft to 150 lbf-ft)

10X FS ±10 V

+0.1% FS ±0.1% FS

-20°C to 80°C

Ø195 x 50

On car road test, truck and buses steering test, armored vehicles steering test



# **ELECTRONICS / DISPLAYS**



# **MEAS ARD154** Din rail mountable

Signal conditioning for

• Suited for full bridge strain gage sensors

• 120 to 10.000 Ohm

bridge impedance

Application dependent

±10 V max.; 4 to 20 mA

Test stands, power plants,

manufacturing systems, test

and measurement, test bed regulation, automat interfaces

or 0 to 20 mA

-10°C to 60°C

99 x 17.5 x 112

0.01% FS

• ±10 V analog or

wheatstone bridge sensors

0/4 to 20 mA current output

• 2 kHz or 20 kHz max. bandwidth Calibration pushbutton from 0.1 to 10 mV/V

Package

**Operating Mode** 

**Unique Features** 

Ranges N (Lbf)

Output / Span

Accuracy Optional

Operating Temp. Dimensions (mm)

Typical Applications

#### **MEAS CPA150**

Hand held indicator

Portable display suited for strain gage type sensors

- Suited for 1 or 2 sensors
- 7½ digits (±9999999)
- Front panel programming
- 45 hour life battery
- Calibration pushbutton from 0.1 to 10 mV/V

Application dependent

Display only

± 0.005% FS

-10°C to 50°C

90 x 34 x 152 (3.54 x 1.34 x 5.98)

Outdoor punctual measurements, test and measurement, portable calibration device



#### **MEAS M210**

Front panel or housed in case

Signal conditioning and display meter

- Analog output: ±10 V
- Red LED display: ±2,000 count
- High bandwidth: 1,000 Hz at -3 dB

Application dependent

±10 VDC

±0.05% FS

0°C to 50°C

96 x 48 x 155

High bandwidth test

bed display, monitoring,

laboratory and research, process control equipment

· Low noise level



**MEAS M905** 

Front panel or housed in case

Display suited for process or strain gage type sensors

- Suited for process or strain gage type sensors
- 5 digits: -19999 to 19999
- Front panel programming
- 11 point scaling
- Plug-in option boards

Application dependent

±10 VDC or 4 to 20 mA with option

±15 bits, 20 sample/sec

-10°C to 60°C

96 x 48 x 60

Display on test bed, monitoring, laboratory and research

te.com/sensors

**FORCE SENSORS**